

Sunrock's 7th Annual RMC Rodeo

Eddie Ellis, Manager Concrete Production

The 2015 Ready Mixed Concrete Rodeo is an event hosted by Carolina Sunrock which features Concrete Delivery Professional Drivers "CDP" at their best. This year's rodeo was held on March 21, 2015 at the North Raleigh facility. Drivers who participated in the rodeo were challenged with various obstacle courses and a written test which is based on the Concrete Delivery Professional Course offered through NRMCA. The obstacle course is designed to challenge the CDP's ability and accuracy in operating a concrete mixer, all while demonstrating good sportsmanship and having a good time.

The 2015 Rodeo featured drivers, John Cooke (RDU), Demetric Daniels (Butner), Tim Edwards (Butner), Philip Frame (RDU), Bennie Jones (North Raleigh), Luis Ortez (North Raleigh), and Frankie Parker (North Raleigh).

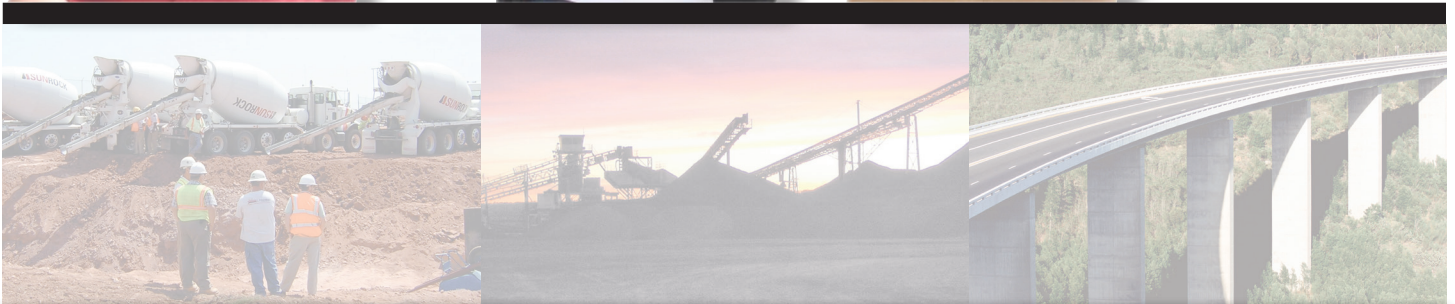
Although a very close competition, Philip Frame claimed 1st place and Tim Edwards claimed 2nd place. Both drivers will compete and represent Carolina Sunrock at the State Rodeo held in Charlotte, NC.

Family members along with the drivers were also able to participate in some of the activities. The egg drop competition was a blast! Lowering a chute without breaking an egg is more challenging than it looks. Frankie Parker claimed 1st place in the egg drop challenge.

We would like to thank all the driver participants, volunteers, and family members who attended and made the 2015 RMC Rodeo a success. Special thanks to Art Carignan one of Sunrock's veterans for making a special trip to NC to host this year's RMC rodeo.



*Phillip Frame - left,
Art Carignan - center,
Tim Edwards - right*





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Contributor List:

Allen Hedgepeth
Cullen Ports
Chris Petrone
Greg Johnson
Eddie Ellis
Joanne Arena
John Barrett

City of Raleigh EM Johnson Warehouse Expansion

Cullen Ports, Market Manager

Everywhere you drive in and around Raleigh and the surrounding Triangle Area you will see construction and road repair and/or resurfacing. All of this growth and commerce has caused municipalities to make improvements and build new structures that the public may not be aware of. The City of Raleigh decided several months ago that the EM Johnson water treatment plant located off of Falls of the Neuse Road needed some improvements.



G & G Builders from Wendell, NC were the selected contractors to perform the task of building a new warehouse, but more importantly tying it to the existing warehouse. The existing warehouse will be revamped with a generous addition on both sides.

Carolina Sunrock supplied both stone and concrete to the job. With an existing warehouse, the footers had to be dug precisely to ensure that the current utilities in place would not be abruptly disconnected. The physical location of the warehouse, close to a bank with trees, made the use of a pump truck necessary to place and finish the concrete properly. The concrete trucks had to come in on a temporary road in order to keep off of weight sensitive areas around the water treatment plant.

Carolina Sunrock would like to thank G&G builders for their support and the opportunity to be a part of the continued growth with the City of Raleigh.

Granville Central High School

Allen Hedgepeth, Market Manager



Granville Central High School is undergoing renovations. New Atlantic Contracting, located in Winston Salem, NC was awarded this project designed by Boomerang Design. The project will include a 65,000 square foot addition and a 10,000 square foot renovation. The addition will house an auxiliary gymnasium, music room, weight room, classrooms, labs, and a greenhouse. The renovations will include expansions for both classrooms and dining room facilities. Carolina Sunrock is supplying 2,000 yards of concrete and 2,000 tons of aggregate for this project.



The Professionals Concrete Services

Chris Petrone, Market Manager



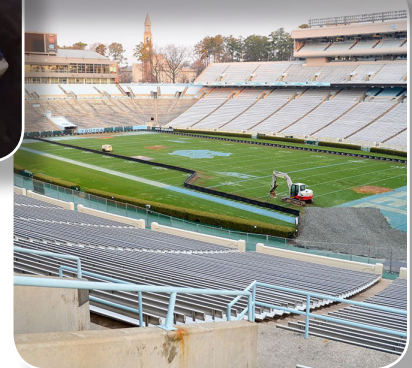
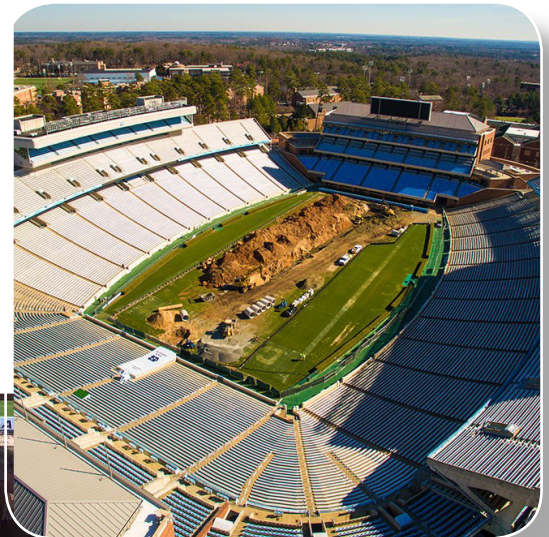
The Professionals Concrete Services is a medium size Concrete Finishing company that has grown by working with a few large residential home builders in our local markets over the last two years. The company is currently pouring numerous monolithic slabs in a few of Wake County's newly formed housing communities. The Professionals is a fairly young company that was formed in 2013. Mariano Perez is the owner of The Professionals and brings 20 years of experience to his newly formed company. Carolina Sunrock has worked closely with The Professionals over the last two years and is currently working with them on several large concrete projects. Carolina Sunrock is providing most of their aggregate and concrete needs for their projects in our local market.

Kenan Stadium Trunk Line Replacement

Greg Johnson, Market Manager

Carolina Sunrock is proud to have partnered with Carolina Civilworks Inc. of Raleigh, NC on the Kenan Stadium trunk line replacement job. This well-known athletic facility was in critical need of upgrades to the 42" storm drain located beneath the Kenan Stadium playing surface. The upgrade was needed due to the growing infrastructure of the Chapel Hill area. The original storm drain had been installed when the stadium was built in the late 1920's. Carolina Civilworks Inc. took on the challenge to install a 60" storm drain to replace the outdated 42" storm drain.

Carolina Sunrock supplied and shipped over 8,500 tons of aggregate out of the Butner, NC quarry to this job. A majority of the stone was used to replace the excavated soil from the 20' x 10' trench that extended the entire length of the stadium. The rest of the stone was small pea gravel stone that Carolina Green Corp. out of Indian Trail, NC used as a base for the new grass or artificial turf that will be installed. The project should be completed in the spring of 2015 and Kenan Stadium will be ready when the Tarheels host the North Carolina A&T Aggies on Saturday September 12th.





John Barrett, Contracting Division General Manager

The 2015 construction season is upon us and it looks like it will be a busy one. Among the many challenging commercial and NCDOT projects Carolina Sunrock Contracting has taken on this year, several of these projects offer their own unique characteristics and demands.

Franklin/Wake Resurfacing Project

This NCDOT milling and resurfacing project along State Route 401 was bid and awarded in the fall of 2014. It has been led by Sr. Project Manager, Randy Talley. The spring crews have already completed the patching and are in the process of resurfacing the Franklin County side of the project with 14,000 tons of Warm Mix Asphalt ("WMA"). This section of SR 401 was designated to receive WMA because it has an extensive amount of crack sealing. WMA is produced at 25-30 degrees Fahrenheit lower than Hot Mix Asphalt. The lower temperature helps retard the crack seal application from "bubbling up" through the newly paved roadway. It has also been found that using WMA to pave sections of existing pavement that have excessive crack sealing can prove beneficial. Warm Mix Asphalt also provides a more environmentally friendly asphalt pavement product that can be produced at a lower temperature thus using less drying fuel. Once the Franklin County side of the project is complete, Superintendent Wayne Lee's paving crew will move to the Wake County side of the project to mill and resurface 5 miles of 2 lane pavement with 1.5" of Hot Mix Asphalt, while Grading Foreman Shawn Gates will build 27 miles of earth shoulder reconstruction.



Duke University Center North Parking - Building Demo

Project Manager Blake Horning and Superintendent Marcus Ingram have teamed up again with General Contractor Romeo Guest on another project at Duke University. Marcus and his team are demolishing eight housing units and offices to make way for a 150+ space parking lot and access drive on a five acre site adjacent to Duke North Medical Center in Durham. In addition to completing the grading, concrete work, and parking lot construction on schedule, key elements of this project involve providing safe access to and from Duke facilities to staff and students during all phases of construction.



continued on next page →

Durham County Milling and Resurfacing

Contracting will be undertaking our largest project to date when Asphalt Foreman Greg Reaves begins paving the 26 miles of roads and streets on our 2015 NCDOT County of Durham Resurfacing Contract. In addition to the 67,000 tons of asphalt, Greg and his crew will be placing, Carolina Sunrock will be milling 55,000 tons of old pavement to be recycled into new Hot Mix Asphalt. In order to finish this large contract by the end of this paving season, Greg will be assisted by Foremen Boyd Chambers and Richard Lee with his experienced asphalt paving crew.



Skipper Bowles Rehabilitation

One of our most challenging projects of the 2015 season will be the total pavement reconstruction of UNC's Skipper Bowles Drive this summer. Superintendent Bud Elliot and his crew, led by LeRoy Ramsey, will begin construction of this four phase project in April. They plan to erect a temporary concrete barrier down the middle of Skipper Bowles Drive and reroute school traffic to allow for removal of the existing pavement structure and replacement of the existing storm drain system. Among the most difficult challenges will be reconstructing the storm infrastructure in an existing road where Pipe Foreman George Lawson will encounter more than fifty utility crossings that he will have to excavate around while replacing the storm pipe. Once the storm drain is replaced, Ruston Paving will perform full depth reclamation of the existing sub base. This reclamation will involve tilling raw cement and water into the existing stone and earth roadbed one foot deep, compacting, and fine grading to create a concrete base to build the new asphalt pavement

road on. Bud and his crews will be scheduling and performing work seven days a week, 24 hours a day to complete this project by the mid-August 2015 deadline.



These are just a few of the many notable NCDOT and commercial projects Carolina Sunrock Contracting will be taking on this year. In addition to the core team members mentioned previously, Foremen Robert Mann, Aaron Bryan, and Preston Laney will be working diligently on projects reaching from as far as Lizard Lick in East Wake County to Hyco Lake in Northern Person County. As always, our team is led by Danny Irvin, Trey Clement, and Margaret Smith and Christy Ferrell in our Butner office.

We also welcomed a new Project Manager/Estimator in January. John Conklin brings 25+ years of construction and sales experience to us from his home state of New Jersey. Carolina Sunrock Contracting is looking forward to another safe and productive season in 2015!



SAVE THE DATE

FAMILY DAY 2015

When: Saturday, October 3, 2015
Where: Butner Athletic Park

Join us for a day of fun and activities
 More information to come
 in the following weeks
This is a Non-Work Day - Rain or Shine

Sunrock Family Member Acknowledgement

Joanne Arena, Director Human Resources

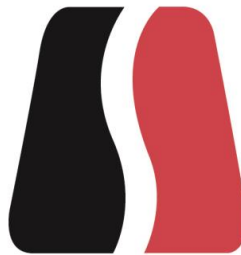
Congratulations to Dustin Drake Woelk for winning the drawing for this year's Camp Oak Hill's Free Week of Camp. Camp Oak Hill graciously offered a free week of camp to one child of a Sunrock employee. Camp Oak Hill is a co-ed Christian summer camp for children in 2nd – 12th grades and is located in Northern Granville County. Dustin's father is JD Woelk, 2nd shift Shop Maintenance Mechanic.



SUNROCK® VALUES

Opportunity for ALL
Team Members

Do the
Right Thing



The Market
is Boss

Excellence through
Integrity, Execution, Innovation

Excellence through Integrity, Execution, Innovation

- This is the foundation of our shared Sunrock values, and ultimately, our success. To us, excellence means best in class.
- At Sunrock we achieve excellence through integrity, execution, and innovation in our work.

Do the Right Thing

- We believe our commitment to excellence is achieved by consistently acting in ways to ensure we do the right thing.

The Market is Boss

- We understand that the market dictates many of our business decisions as well as demand for our products and services.
- Understanding and respecting this principle reinforces our commitment to excellence through integrity, innovation, and execution.

Opportunity for ALL Team Members

- At our core we believe that all team members should have the opportunity to learn, contribute, make a difference, and have a solid future at Sunrock.



*~ In Memory Of ~
Cynthia Capps*



*On February 11, 2015, Cynthia Capps,
Accounts Payable Associate, passed away.
Cynthia was a long service employee of 23
years. Cynthia was loved by many and will
be missed. Our thoughts and prayers are
with her loved ones.*



CONTACT INFO TO KNOW

SUNROCK LOCATIONS

Corporate Office

Carolina Sunrock LLC
200 Horizon Drive, Suite 100
Raleigh, NC 27615
919.747.6400

Operations & Development Center

PO Box 25
500 Sunrock Drive
Butner, NC 27509
919.575.4502

Butner Quarry

100 Sunrock Drive
Butner, NC 27509
919.575.6010
Aggregates.Concrete

Durham Facility (MDC)

1503 Camden Avenue
Durham, NC 27704
919.688.6881
Aggregates.Concrete.Asphalt

Woodsdale Quarry

5280 Woodsdale Road
Roxboro, NC 27574
336.599.4147
Aggregates

North Raleigh Facility

5043 Unicon Drive
Wake Forest, NC 27587
919.554.0500
Concrete.Asphalt

Kittrell Quarry

214 Sunrock Road
Kittrell, NC 27544
252.433.4617
Aggregates.Concrete.Asphalt

RDU Airport Facility

8620 Barefoot Industrial Drive
Raleigh, NC 27617
919.861.1860
Concrete.Asphalt.Recycling

Zebulon Facility

Eastern Wake Facility
1524 Old US 264
Zebulon, NC 27597
919.269.2200
Concrete

Contracting Division

2116 Camden Avenue
Durham, NC 27704
919.956.9900
Grading and Paving

BENEFIT PROVIDERS

Health & Vision

BlueCross BlueShield
of North Carolina
PO Box 35
Durham, NC 27702
1.877.258.3334
www.bcbsnc.com

Dental

Principal Financial Group
PO Box 10357
Des Moines, IA 50306-0357
1.800.247.4695
www.principal.com

401(k) Plan

Principal Financial Group
PO Box 2000
Mason City, IA 50402
1.800.547.7754
www.principal.com

Life, Short Term & Long Term Insurance

Principal Financial Group
Attn: Group Life and Disability
Des Moines, IA 50392
www.principal.com/groupplh
1.800.245.1522

Employee Benefit Website

Go to: www.hrconnection.com

www.thesunrockgroup.com



200 Horizon Drive, Suite 100
Raleigh, NC 27615